

KEADBY 3 CARBON CAPTURE POWER STATION

A collaboration between **SSE Thermal** and **Equinor**

Document Ref: 4.7

Planning Inspectorate Ref: EN010114

The Keadby 3 (Carbon Capture Equipped Gas Fired Generating Station) Order

Land at and in the vicinity of the Keadby Power Station site, Trentside, Keadby, North Lincolnshire

Indicative Proposed Power and Carbon Capture Layout, Elevations and Sections

The Planning Act 2008

The Infrastructure Planning (Applications: Prescribed Forms and Procedure) Regulations 2009 - Regulation 5(2)(o)

Applicant: Keadby Generation Limited

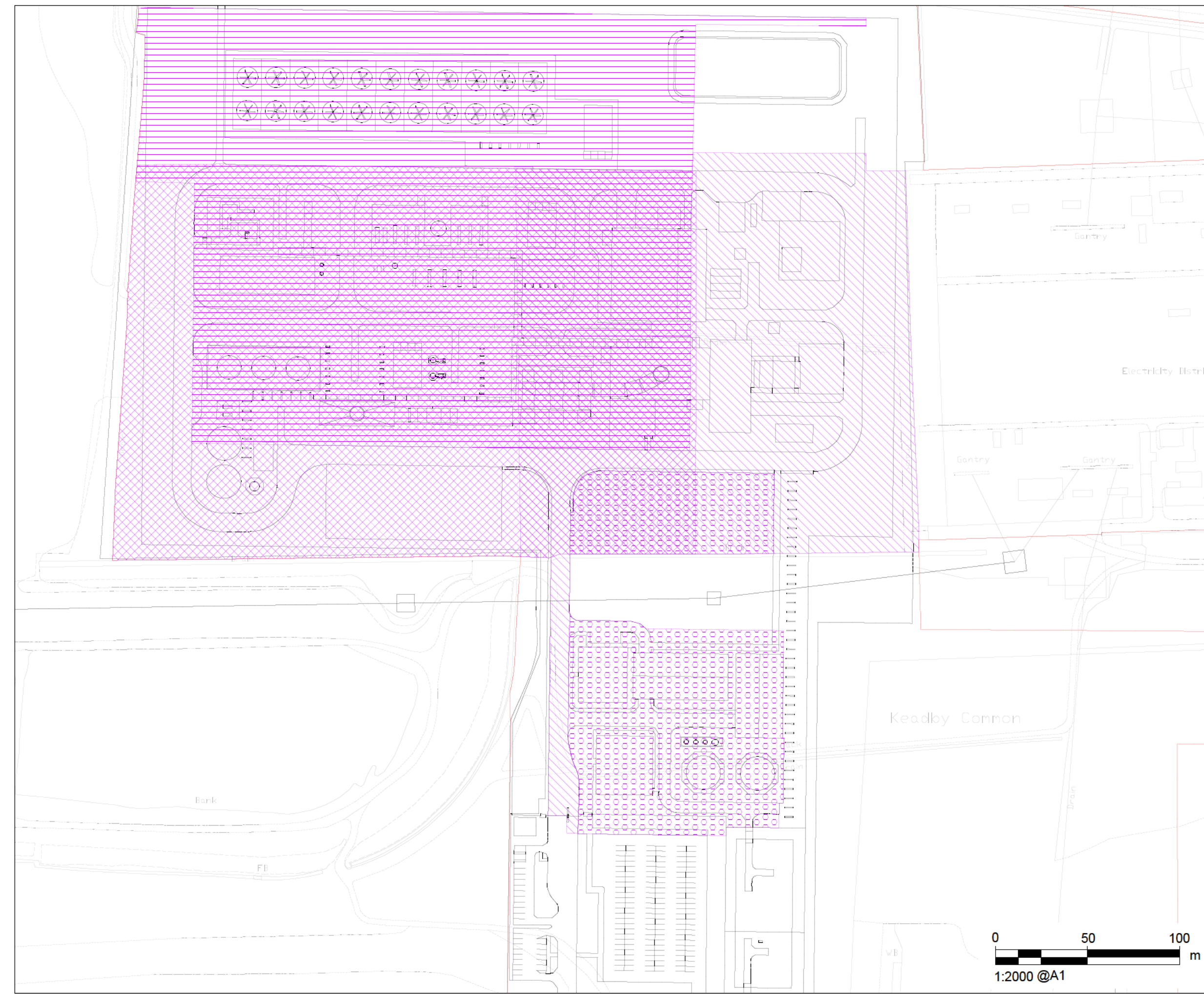
Date: April 2022

DOCUMENT HISTORY

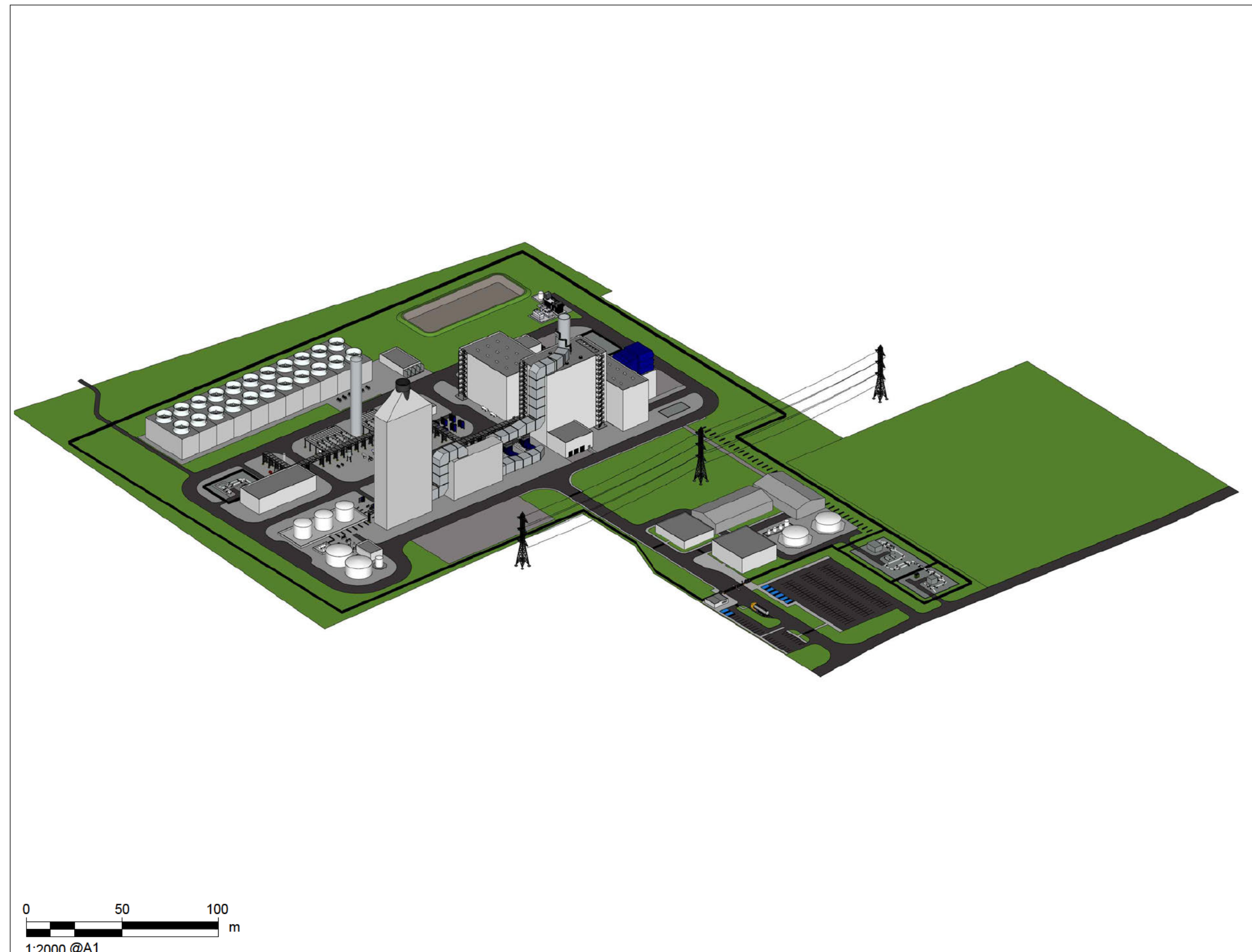
Document Ref	4.7
Revision	VP2.0 – Material Change Application
Content	Sheets 1-5: Key Plan and Plans and Elevations of Single Absorber Option Sheets 6-10: Key Plan and Plans and Elevations of Twin Absorber Option
Document Owner	AECOM



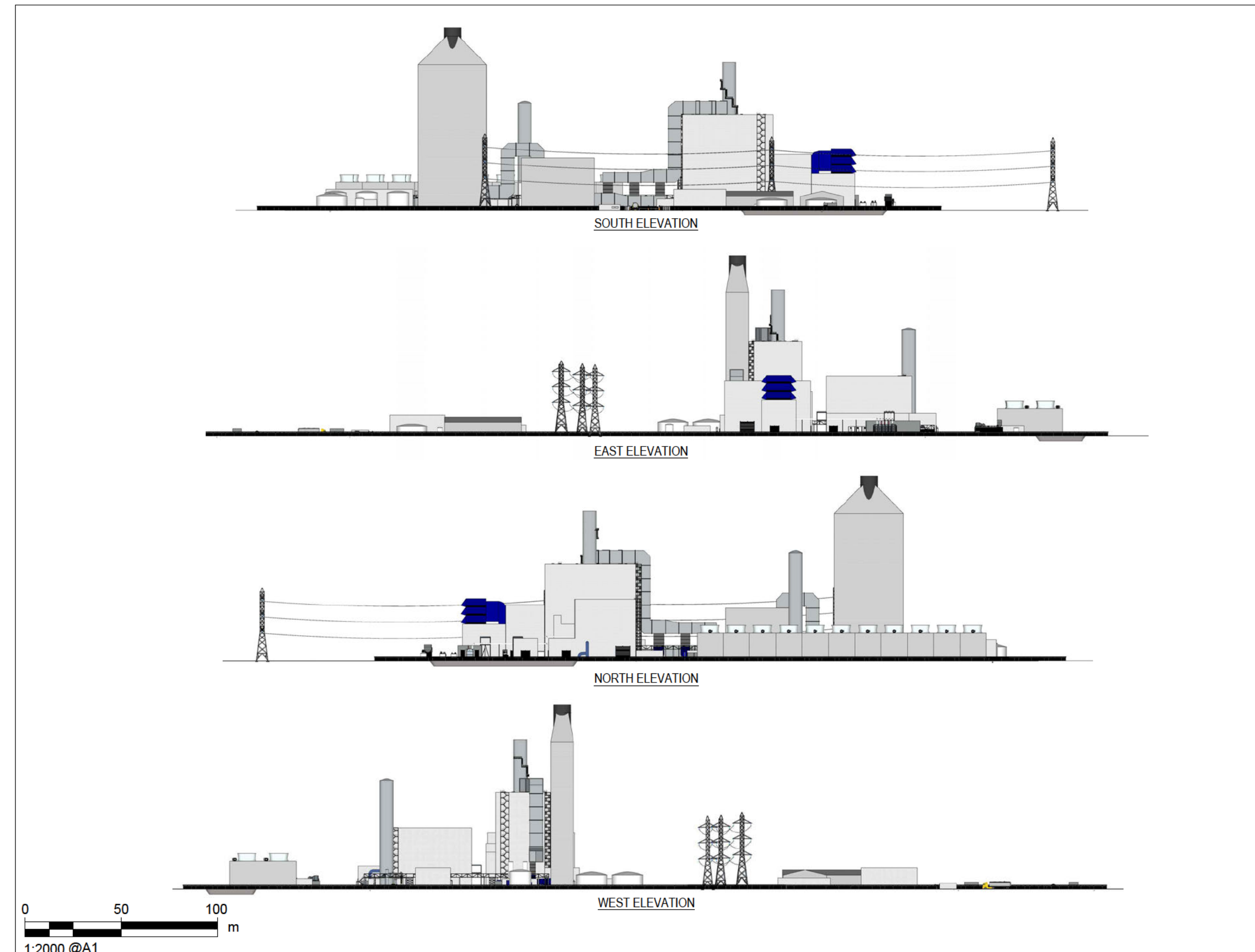
SHEET 2 OF 10 - LAYOUT VIEW SINGLE LARGE ABSORBER





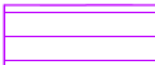


SHEET 3 OF 10 - LAYOUT VIEW SINGLE LARGE ABSORBER



SHEET 4 OF 10 - 3D AERIAL VIEW SINGLE LARGE ABSORBER



SHEET 5 OF 10 - ELEVATIONS VIEW SINGLE LARGE ABSORBER

-  THE ORDER LIMITS
- Works Plan:
 -  WORK NO. 1A CCGT PLANT
 -  WORK NO. 1B CCGT COOLING INFRASTRUCTURE
 -  WORK NO. 1C CARBON CAPTURE PLANT
 -  WORK NO. 1E GENERATING STATION SUPPORTING USES

IR	DATE	DESCRIPTION
02	05/04/2022	DCO APPLICATION
01	01/06/2021	DCO APPLICATION

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The Keadby 3 Low Carbon Generating Station Order Regulation 5(2)(o) - Infrastructure Planning (Applications: Prescribed Forms and Procedures) Regulations 2009

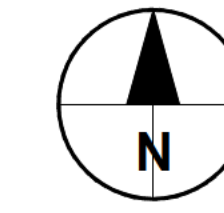
DCO APPLICATION

60625943

Indicative Proposed Power and Carbon Capture Layout and Elevations/Section Plans Single Large Absorber Sheet 1 of 10 - Key Plan

Application Document Ref. 4.7
60625943-PE-DRG-001

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ISSUE/REVISION

Issue/Revision	Date	Description
02	05/04/2022	DCO APPLICATION
01	01/06/2021	DCO APPLICATION
1/R		DESCRIPTION

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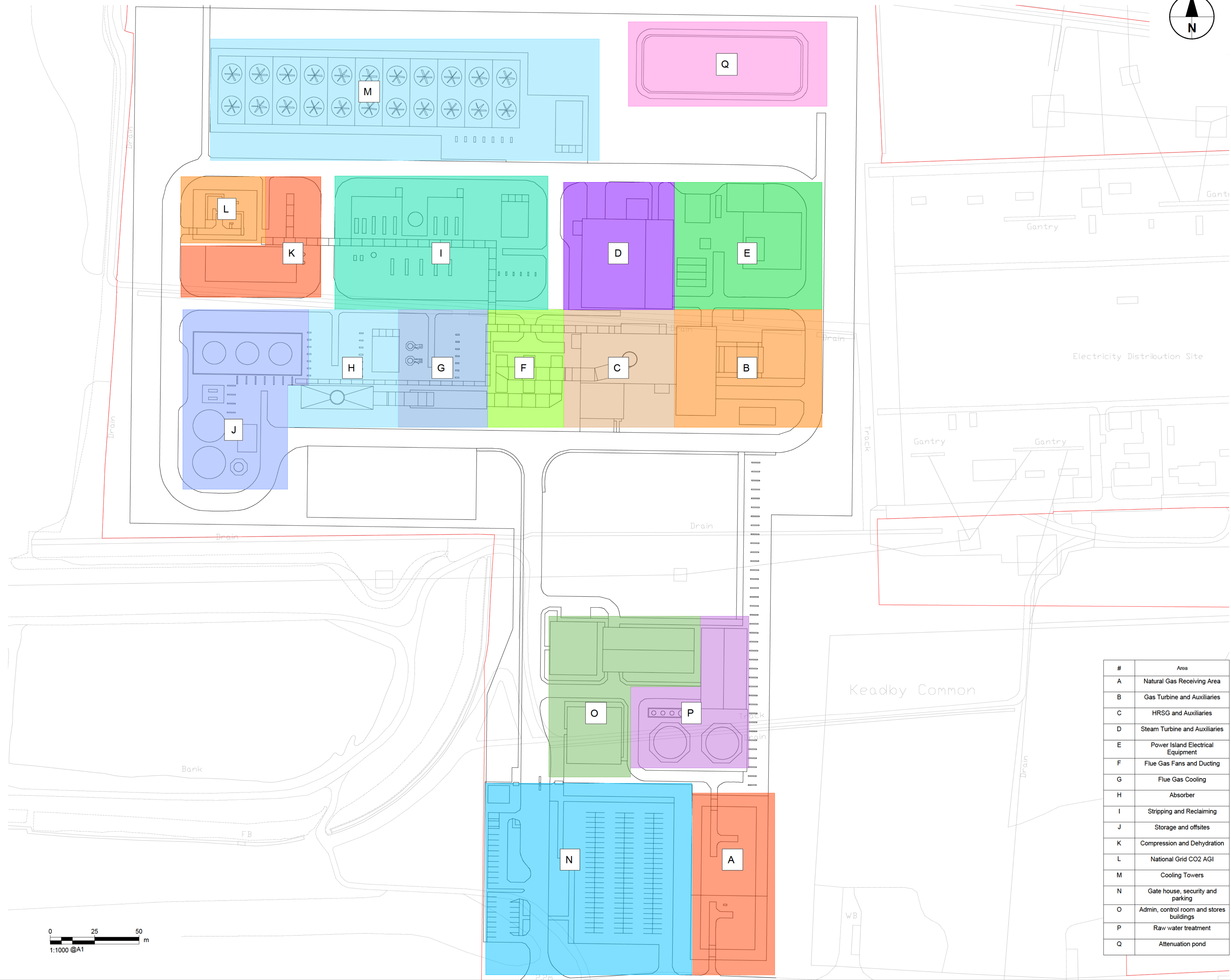
The Keadby 3 (Carbon Capture Equipped Gas Fired Generating Station) Order Regulation 5(2)(o) - Infrastructure Planning (Applications: Prescribed Forms and Procedures) Regulations 2009

ISSUE PURPOSE
 DCO APPLICATION

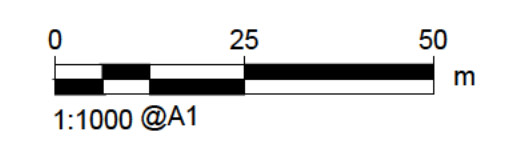
PROJECT NUMBER
 60625943

SHEET TITLE
 Indicative Proposed Power and Carbon Capture Layout and Elevations/Section Plans Single Large Absorber Sheet 2 of 10 - Layout View

SHEET NUMBER
 Application Document Ref. 4.7
 60625943-PE-DRG-002



#	Area
A	Natural Gas Receiving Area
B	Gas Turbine and Auxiliaries
C	HRSG and Auxiliaries
D	Steam Turbine and Auxiliaries
E	Power Island Electrical Equipment
F	Flue Gas Fans and Ducting
G	Flue Gas Cooling
H	Absorber
I	Stripping and Reclaiming
J	Storage and offsites
K	Compression and Dehydration
L	National Grid CO2 AGI
M	Cooling Towers
N	Gate house, security and parking
O	Admin, control room and stores buildings
P	Raw water treatment
Q	Attenuation pond



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PROJECT

The Keadby 3 (Carbon Capture Equipped Gas Fired Generating Station) Order

APPLICANT

Keadby Generation Limited

CONSULTANT

AECOM LIMITED
GROUND FLOOR
2 CITY WALK
LEEDS LS11 9AR

LEGEND

- THE ORDER LIMITS
- WORKS PLAN:
- WORK NO. 1A CCGT PLANT
- WORK NO. 1B CCGT COOLING INFRASTRUCTURE
- WORK NO. 1C CARBON CAPTURE PLANT
- WORK NO. 1E GENERATING STATION SUPPORTING USES

ISSUE/REVISION

NO	DATE	DESCRIPTION
02	05/04/2022	DCO APPLICATION
01	01/06/2021	DCO APPLICATION
I/R	DATE	DESCRIPTION

NOTES

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The Keadby 3 (Carbon Capture Equipped Gas Fired Generating Station) Order
Regulation 5(2)(o) - Infrastructure Planning (Applications: Prescribed Forms and Procedures) Regulations 2009

ISSUE PURPOSE

DCO APPLICATION

PROJECT NUMBER

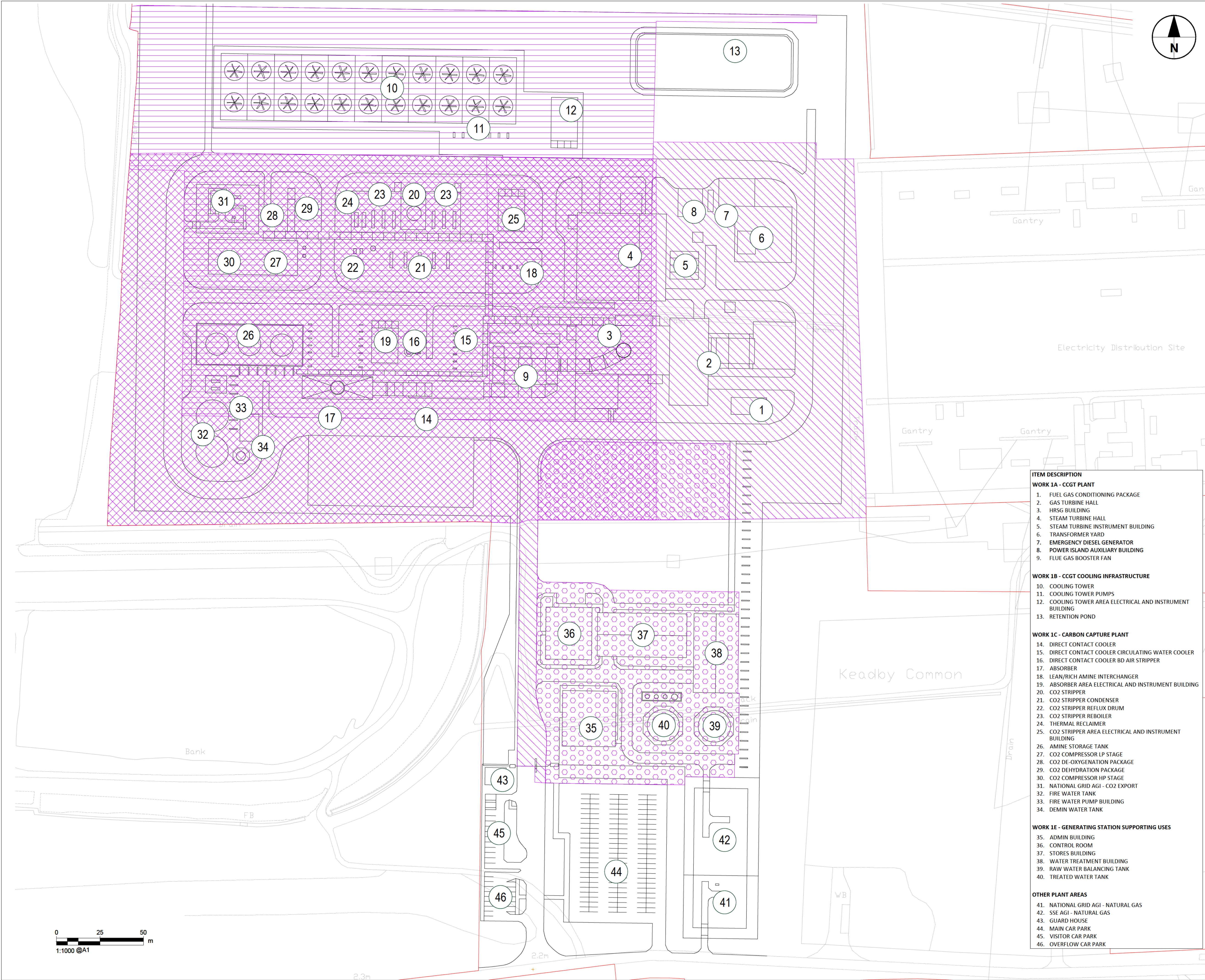
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SHEET TITLE

Indicative Proposed Power and Carbon Capture Layout and Elevations/Section Plans Single Large Absorber
Sheet 3 of 10 - Layout View

SHEET NUMBER

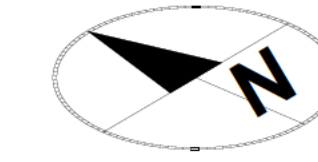
Application Document Ref. 4.7
60625943-PE-DRG-003



- ITEM DESCRIPTION**
- WORK 1A - CCGT PLANT**
- FUEL GAS CONDITIONING PACKAGE
 - GAS TURBINE HALL
 - HRSG BUILDING
 - STEAM TURBINE HALL
 - STEAM TURBINE INSTRUMENT BUILDING
 - TRANSFORMER YARD
 - EMERGENCY DIESEL GENERATOR
 - POWER ISLAND AUXILIARY BUILDING
 - FLUE GAS BOOSTER FAN
- WORK 1B - CCGT COOLING INFRASTRUCTURE**
- COOLING TOWER
 - COOLING TOWER PUMPS
 - COOLING TOWER AREA ELECTRICAL AND INSTRUMENT BUILDING
 - RETENTION POND
- WORK 1C - CARBON CAPTURE PLANT**
- DIRECT CONTACT COOLER
 - DIRECT CONTACT COOLER CIRCULATING WATER COOLER
 - DIRECT CONTACT COOLER BD AIR STRIPPER
 - ABSORBER
 - LEAN/RICH AMINE INTERCHANGER
 - ABSORBER AREA ELECTRICAL AND INSTRUMENT BUILDING
 - CO2 STRIPPER
 - CO2 STRIPPER CONDENSER
 - CO2 STRIPPER REFLUX DRUM
 - CO2 STRIPPER REBOILER
 - THERMAL RECLAIMER
 - CO2 STRIPPER AREA ELECTRICAL AND INSTRUMENT BUILDING
 - AMINE STORAGE TANK
 - CO2 COMPRESSOR LP STAGE
 - CO2 DE-OXYGENATION PACKAGE
 - CO2 DEHYDRATION PACKAGE
 - CO2 COMPRESSOR HP STAGE
 - NATIONAL GRID AGI - CO2 EXPORT
 - FIRE WATER TANK
 - FIRE WATER PUMP BUILDING
 - DEMIN WATER TANK
- WORK 1E - GENERATING STATION SUPPORTING USES**
- ADMIN BUILDING
 - CONTROL ROOM
 - STORES BUILDING
 - WATER TREATMENT BUILDING
 - RAW WATER BALANCING TANK
 - TREATED WATER TANK
- OTHER PLANT AREAS**
- NATIONAL GRID AGI - NATURAL GAS
 - SSE AGI - NATURAL GAS
 - GUARD HOUSE
 - MAIN CAR PARK
 - VISITOR CAR PARK
 - OVERFLOW CAR PARK

Project Management Initials: _____ Designer: _____ Checked: _____ Approved: _____

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AECOM

PROJECT

The Keadby 3 (Carbon Capture Equipped Gas Fired Generating Station) Order

APPLICANT

Keadby Generation Limited

CONSULTANT

AECOM LIMITED
GROUND FLOOR
2 CITY WALK
LEEDS LS11 9AR

LEGEND

ISSUE/REVISION

I/R	DATE	DESCRIPTION
02	05/04/2022	DCO APPLICATION
01	01/06/2021	DCO APPLICATION

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The Keadby 3 Low Carbon Generating Station Order Regulation 5(2)(o) - Infrastructure Planning (Applications: Prescribed Forms and Procedures) Regulations 2009

ISSUE PURPOSE

DCO APPLICATION

PROJECT NUMBER

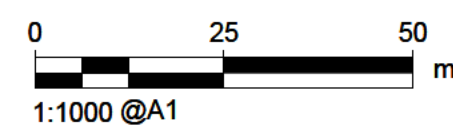
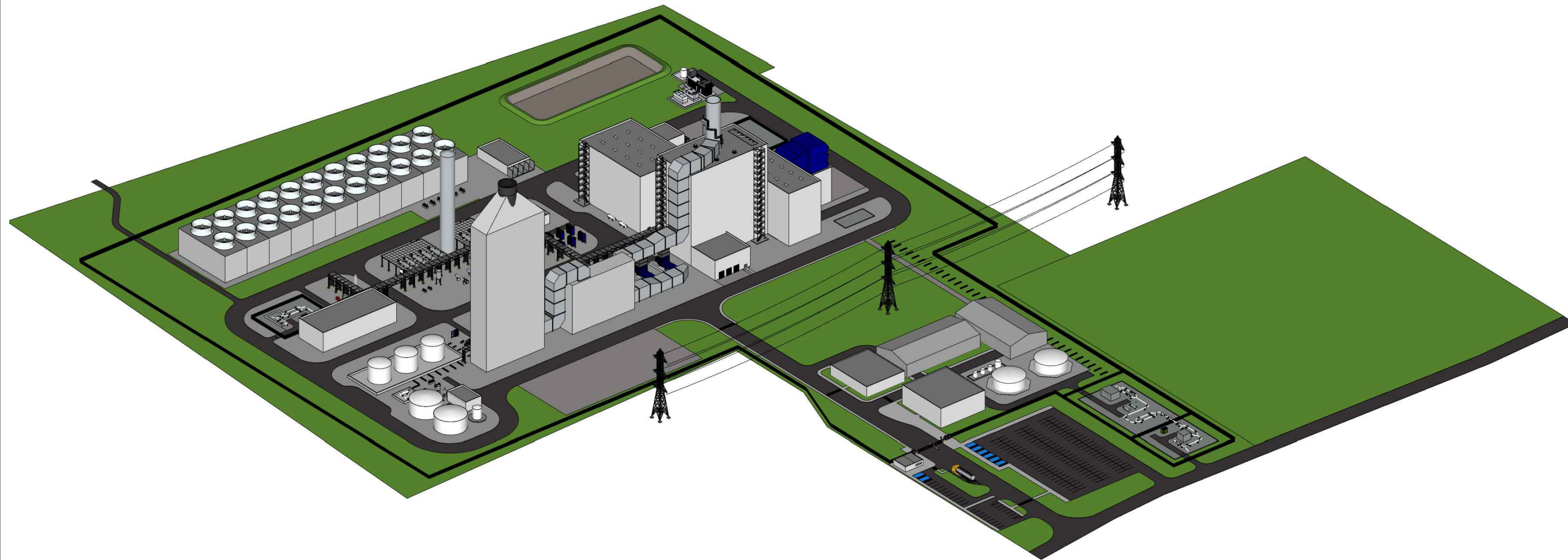
60625943

SHEET TITLE

Indicative Proposed Power and Carbon Capture Layout and Elevations/Section Plans Single Large Absorber Sheet 4 of 10 - 3D Aerial View

SHEET NUMBER

Application Document Ref. 4.7
60625943-PE-DRG-004



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PROJECT

The Keadby 3 (Carbon Capture Equipped Gas Fired Generating Station) Order

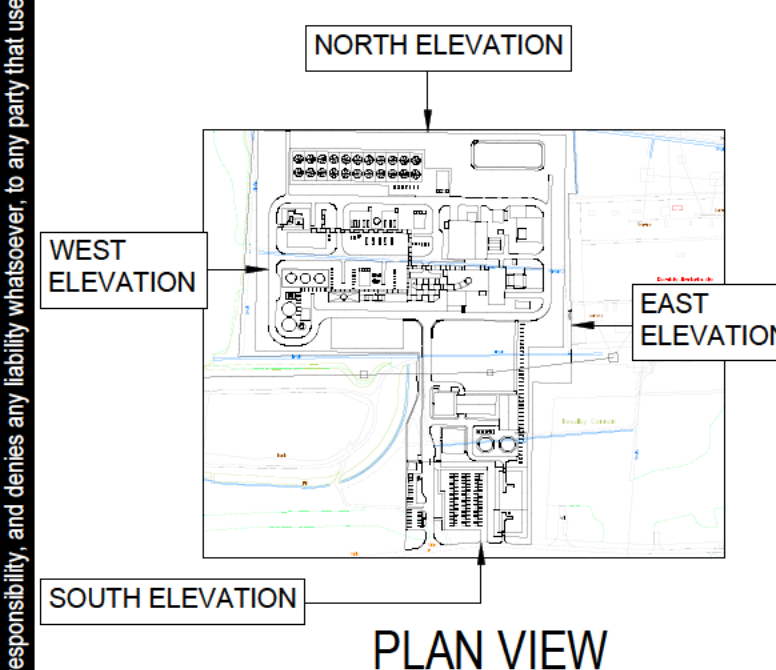
APPLICANT

Keadby Generation Limited

CONSULTANT

AECOM LIMITED
GROUND FLOOR
2 CITY WALK
LEEDS LS11 9AR

LEGEND



ISSUE/REVISION

I/R	DATE	DESCRIPTION
02	05/04/2022	DCO APPLICATION
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ISSUE PURPOSE

DCO APPLICATION

PROJECT NUMBER

60625943

SHEET TITLE

Indicative Proposed Power and Carbon Capture Layout and Elevations/Section Plans Single Large Absorber Sheet 5 of 10 - Elevations View

SHEET NUMBER

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Absorber Stack
Maximum Anticipated Height 105m (AGL, AOD is 107.8m)

CO2 Stripper
Maximum Anticipated Height 63m (AGL, AOD is 65.8)

Direct Contact Cooler

HSRG Building Stack
Maximum Anticipated Height 85m (AGL, AOD is 87.8m)

HSRG Building
Maximum Anticipated Height 58m (AGL, AOD is 58.8m)

Gas Turbine Hall
Maximum Anticipated Height 32m (AGL, AOD is 34.8m)

Gas Turbine Generator Hall

SOUTH ELEVATION

Existing OHL Towers and Transmission Lines

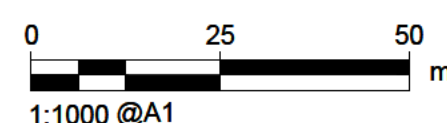
Steam Turbine Hall
Maximum Anticipated Height 35m (AGL, AOD is 37.8m)

EAST ELEVATION

Cooling Tower

NORTH ELEVATION

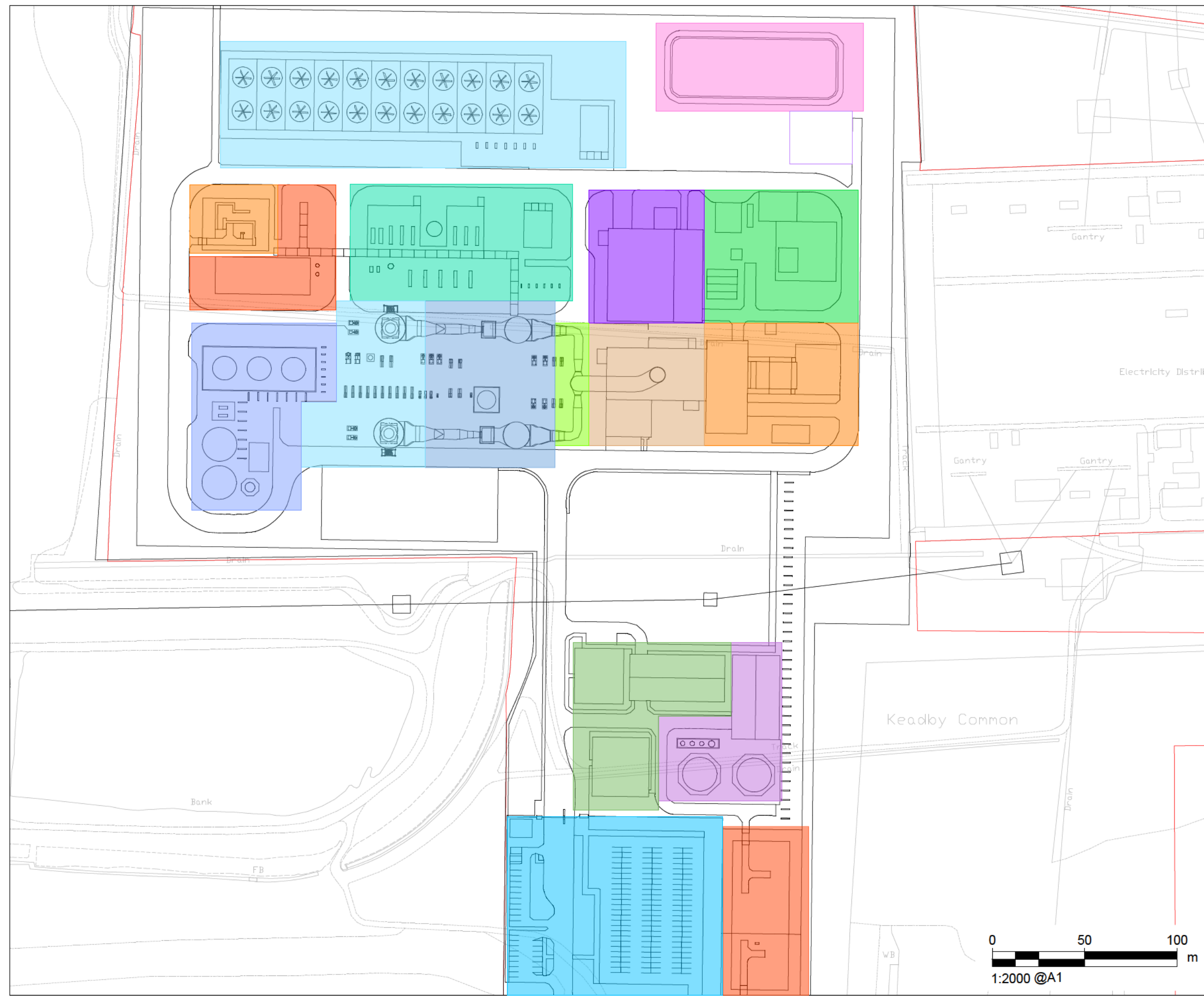
WEST ELEVATION



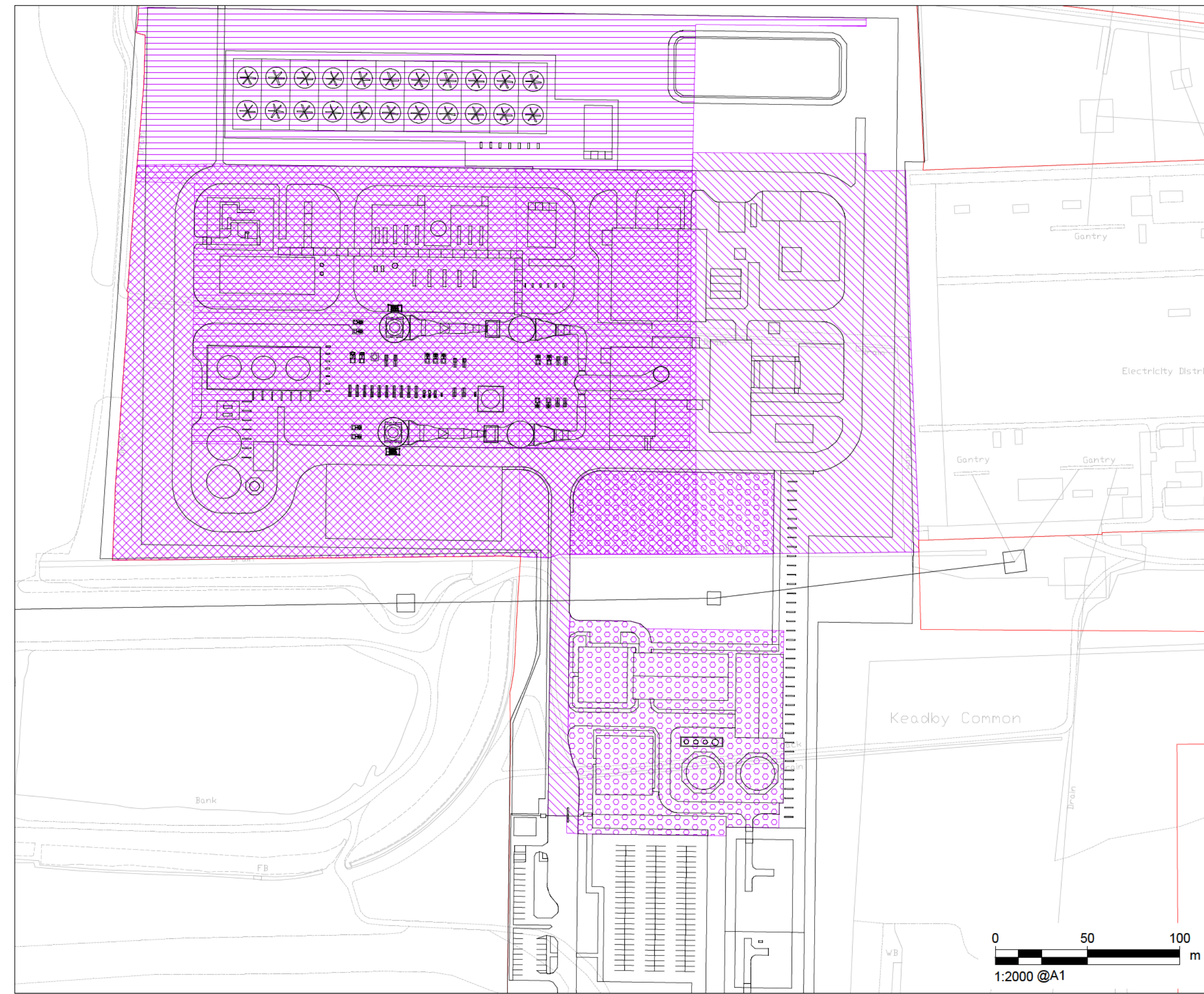
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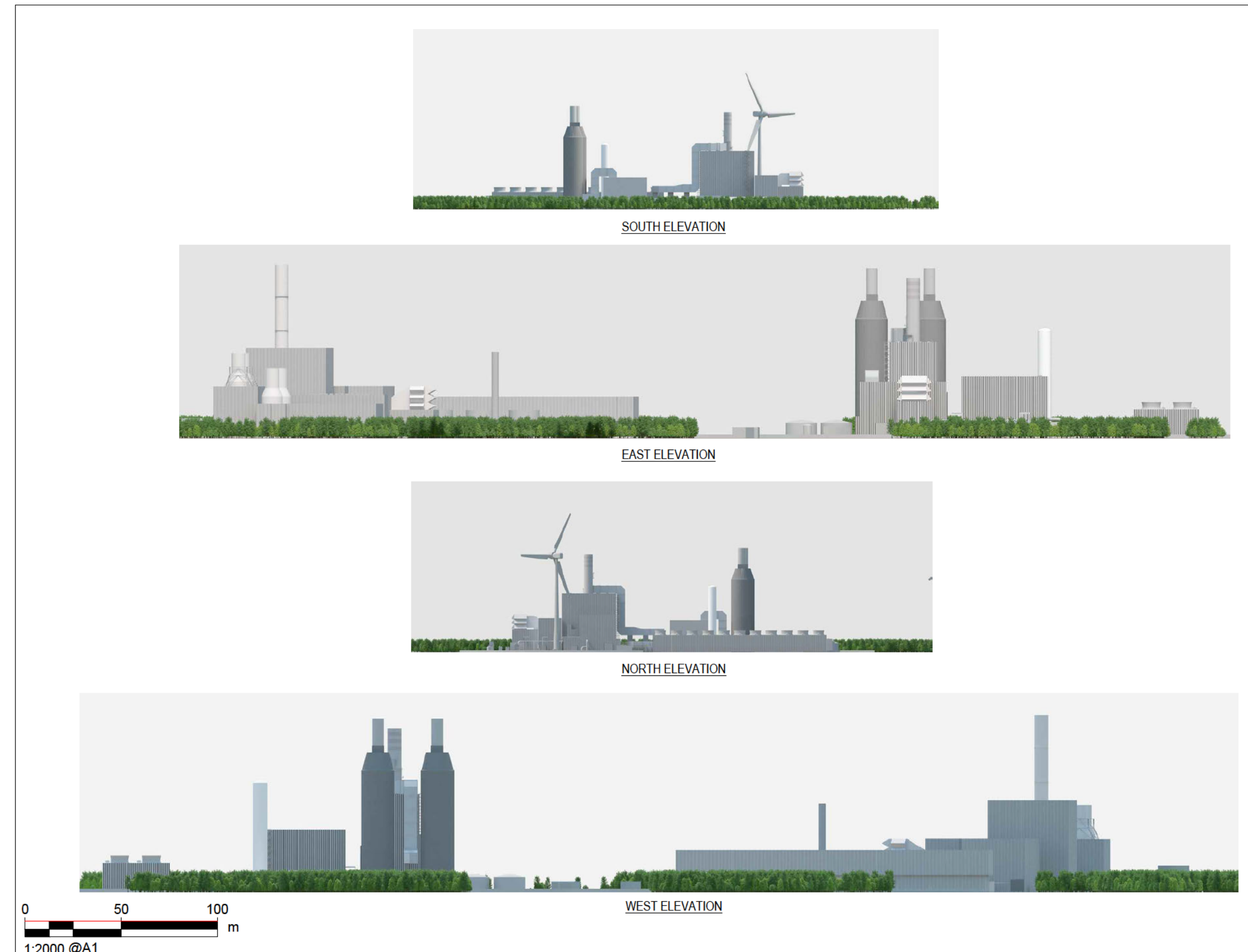
SHEET 7 OF 10 - LAYOUT VIEW TWIN ABSORBER



SHEET 8 OF 10 - LAYOUT VIEW TWIN ABSORBER



SHEET 9 OF 10 - 3D AERIAL VIEW TWIN ABSORBER



SHEET 10 OF 10 - ELEVATIONS VIEW TWIN ABSORBER

PROJECT

The Keadby 3 (Carbon Capture Equipped Gas Fired Generating Station) Order

APPLICANT

Keadby Generation Limited

CONSULTANT

AECOM LIMITED
GROUND FLOOR
2 CITY WALK
LEEDS, LS11 9AR

LEGEND

- THE ORDER LIMITS
- Works Plan:
 - WORK NO. 1A CCGT PLANT
 - WORK NO. 1B CCGT COOLING INFRASTRUCTURE
 - WORK NO. 1C CARBON CAPTURE PLANT
 - WORK NO. 1E GENERATING STATION SUPPORTING USES

ISSUE/REVISION

I/R	DATE	DESCRIPTION
01	05/04/2022	DCO APPLICATION

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PROJECT NUMBER

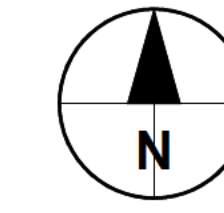
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SHEET TITLE

Indicative Proposed Power and Carbon Capture Layout and Elevations/Section Plans Twin Absorber
Sheet 6 of 10 - Key Plan

SHEET NUMBER

Application Document Ref. 4.7
60625943-PE-DRG-111



ISSUE/REVISION

I/R	DATE	DESCRIPTION
01	05/04/2022	DCO APPLICATION

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ISSUE PURPOSE
 DCO APPLICATION

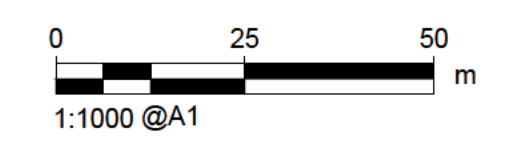
PROJECT NUMBER
 60625943

SHEET TITLE
 Indicative Proposed Power and Carbon Capture Layout and Elevations/Section Plans Twin Absorber
 Sheet 7 of 10 - Layout View

SHEET NUMBER
 Application Document Ref. 4.7
 60625943-PE-DRG-112


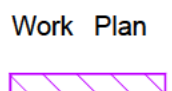

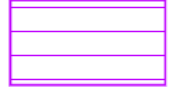




#	Area
A	Natural Gas Receiving Area
B	Gas Turbine and Auxiliaries
C	HRSG and Auxiliaries
D	Steam Turbine and Auxiliaries
E	Power Island Electrical Equipment
F	Flue Gas Fans and Ducting
G	Flue Gas Cooling
H	Absorber
I	Stripping and Reclaiming
J	Storage and offsites
K	Compression and Dehydration
L	National Grid CO2 AGI
M	Cooling Towers
N	Gate house, security and parking
O	Admin, control room and stores buildings
P	Raw water treatment
Q	Attenuation pond



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LEGEND

-  THE ORDER LIMITS
-  Work Plan
-  WORK NO. 1A CCGT PLANT
-  WORK NO. 1B CCGT COOLING INFRASTRUCTURE
-  WORK NO. 1C CARBON CAPTURE PLANT
-  WORK NO. 1E GENERATING STATION SUPPORTING USES

ISSUE/REVISION

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PROJECT NUMBER

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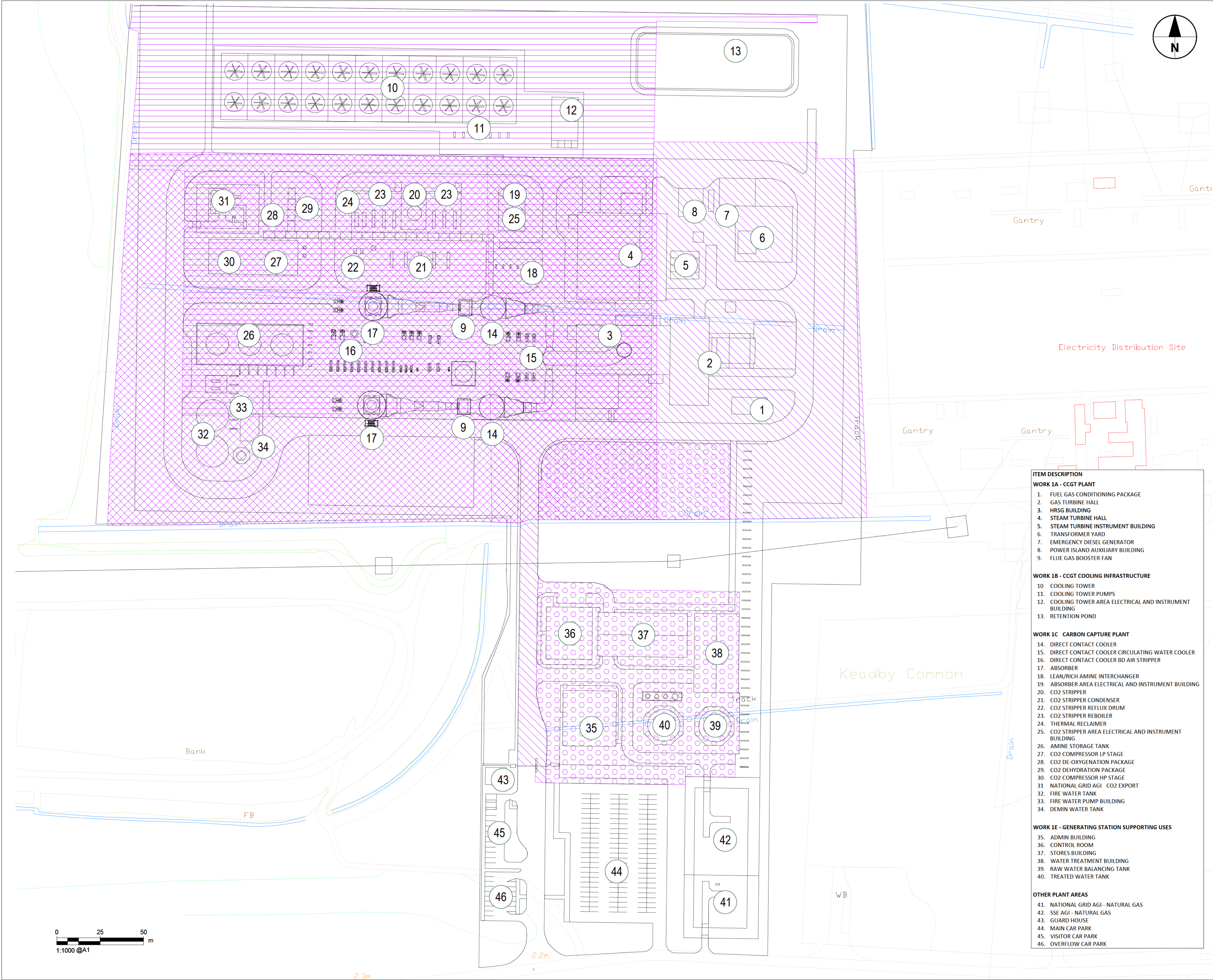
SHEET TITLE

Indicative Proposed Power and Carbon Capture Layout and Elevations/Section Plans Twin Absorber Sheet 8 of 10 - Layout View

SHEET NUMBER

Application Document Ref. 4.7
60625943-PE-DRG-113

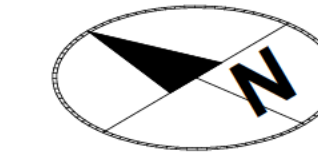
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- ITEM DESCRIPTION**
- WORK 1A - CCGT PLANT**
1. FUEL GAS CONDITIONING PACKAGE
 2. GAS TURBINE HALL
 3. HRSG BUILDING
 4. STEAM TURBINE HALL
 5. STEAM TURBINE INSTRUMENT BUILDING
 6. TRANSFORMER YARD
 7. EMERGENCY DIESEL GENERATOR
 8. POWER ISLAND AUXILIARY BUILDING
 9. FLUE GAS BOOSTER FAN
- WORK 1B - CCGT COOLING INFRASTRUCTURE**
10. COOLING TOWER
 11. COOLING TOWER PUMPS
 12. COOLING TOWER AREA ELECTRICAL AND INSTRUMENT BUILDING
 13. RETENTION POND
- WORK 1C - CARBON CAPTURE PLANT**
14. DIRECT CONTACT COOLER
 15. DIRECT CONTACT COOLER CIRCULATING WATER COOLER
 16. DIRECT CONTACT COOLER BD AIR STRIPPER
 17. ABSORBER
 18. LEAN/RICH AMINE INTERCHANGER
 19. ABSORBER AREA ELECTRICAL AND INSTRUMENT BUILDING
 20. CO2 STRIPPER
 21. CO2 STRIPPER CONDENSER
 22. CO2 STRIPPER REFLUX DRUM
 23. CO2 STRIPPER REBOILER
 24. THERMAL RECLAIMER
 25. CO2 STRIPPER AREA ELECTRICAL AND INSTRUMENT BUILDING
- WORK 1E - GENERATING STATION SUPPORTING USES**
35. ADMIN BUILDING
 36. CONTROL ROOM
 37. STORES BUILDING
 38. WATER TREATMENT BUILDING
 39. RAW WATER BALANCING TANK
 40. TREATED WATER TANK
- OTHER PLANT AREAS**
41. NATIONAL GRID AGI - NATURAL GAS
 42. SSE AGI - NATURAL GAS
 43. GUARD HOUSE
 44. MAIN CAR PARK
 45. VISITOR CAR PARK
 46. OVERFLOW CAR PARK



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PROJECT

The Keadby 3 (Carbon Capture Equipped Gas Fired Generating Station) Order

APPLICANT

Keadby Generation Limited

CONSULTANT

AECOM LIMITED
 GROUND FLOOR
 2 CITY WALK
 LEEDS, LS11 9AR
 T: [REDACTED]

LEGEND

ISSUE/REVISION

IR	DATE	DESCRIPTION
01	05/04/2022	DCO APPLICATION

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The Keadby 3 Low Carbon Generating Station Order
 Regulation 5(2)(o) - Infrastructure Planning (Applications: Prescribed Forms and Procedures) Regulations 2009

ISSUE PURPOSE

DCO APPLICATION

PROJECT NUMBER

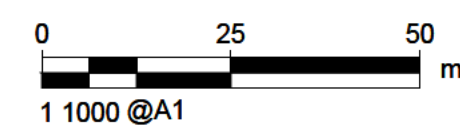
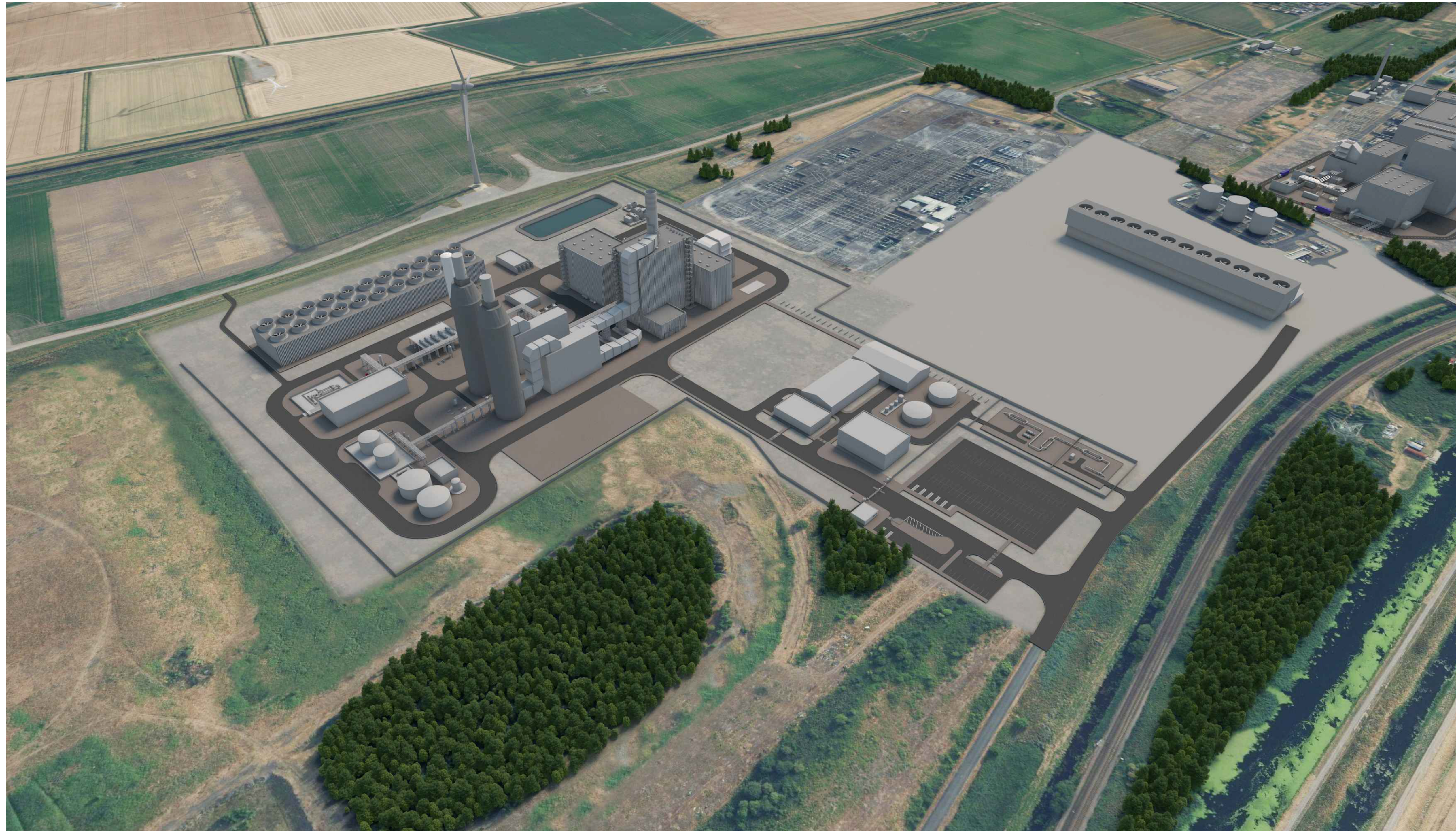
60625943

SHEET TITLE

Indicative Proposed Power and Carbon Capture Layout and Elevations/Section Plans Twin Absorber
 Sheet 9 of 10 - 3D Aerial View

SHEET NUMBER

Application Document Ref. 4.7
 60625943-PE-DRG-114



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Absorber Stack
Maximum Anticipated Height 95.5m, (AGL, AOD is 98.3m)

CO2 Stripper
Maximum Anticipated Height 63m (AGL, AOD is 65.8m)

Direct Contact Cooler

HSRG Building Stack
Maximum Anticipated Height 84.8m AGL, 87.6mAOD

HSRG Building
Maximum Anticipated Height 55.8m AGL, 58.6mAOD

Gas Turbine Hall
Maximum Anticipated Height 31.8m AGL, 34.6mAOD

Gas Turbine Generator Hall



SOUTH ELEVATION



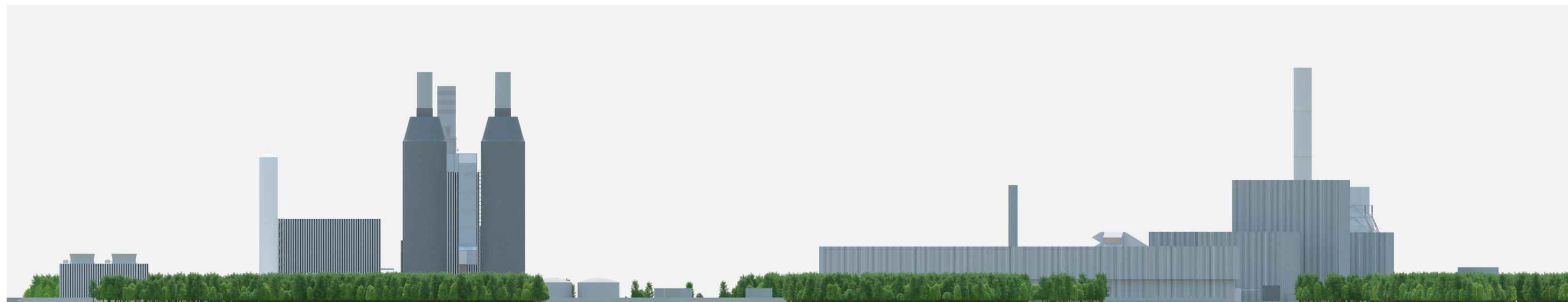
EAST ELEVATION

Steam Turbine Hall
Maximum Anticipated Height 34.8m AGL, 37.6mAOD

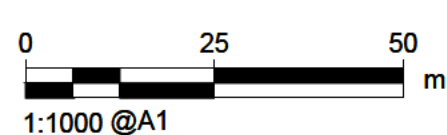


NORTH ELEVATION

Cooling Tower



WEST ELEVATION

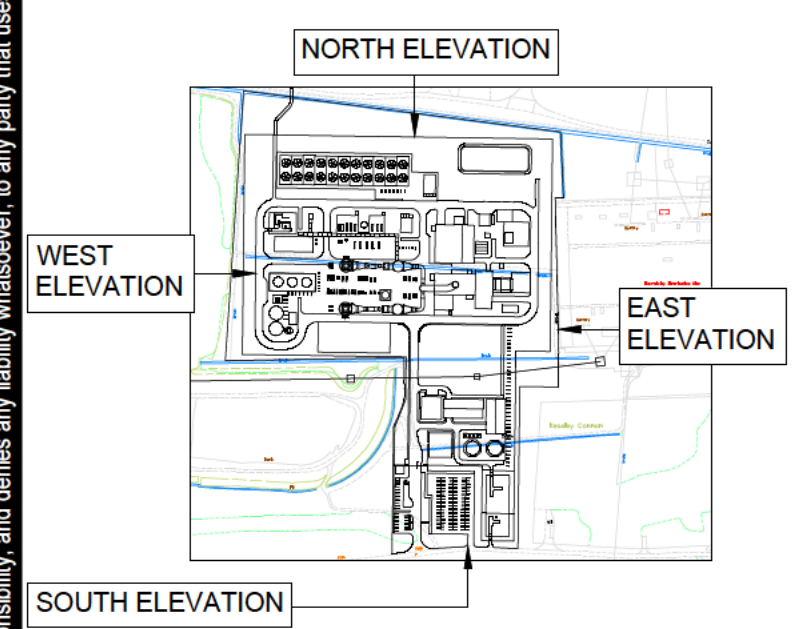


PROJECT
The Keadby 3 (Carbon Capture Equipped Gas Fired Generating Station) Order

APPLICANT
Keadby Generation Limited

CONSULTANT
AECOM LIMITED
GROUND FLOOR
2 CITY WALK
LEEDS, LS11 9AR
T: [REDACTED]

LEGEND



PLAN VIEW

ISSUE/REVISION

I/R	DATE	DESCRIPTION
01	05/04/2022	DCO APPLICATION

NOTES

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The Keadby 3 Low Carbon Generating Station Order Regulation 5(2)(o) - Infrastructure Planning (Applications: Prescribed Forms and Procedures) Regulations 2009

ISSUE PURPOSE

DCO APPLICATION

PROJECT NUMBER

60625943

SHEET TITLE

Indicative Proposed Power and Carbon Capture Layout and Elevations/Section Plans Twin Absorber
Sheet 10 of 10 - Elevations View

SHEET NUMBER

Application Document Ref. 4.7
60625943-PE-DRG-115

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